

## 主要特点

- 钢板焊接高刚度机身；
- 主电机采用西门子电机；
- 组合式干式气动摩擦离合器、制动器；
- 齿轮副浸油润滑；
- 矩形六面加长导轨；
- 液压过载保护装置；
- 电动调模，数码显示；
- 滑块装设了上提式平衡缸装置；
- 进口双联电磁阀；
- 电动浓油强制润滑系统；
- 平衡缸采用手动稀油润滑系统；
- 配一组吹件装置；
- 国际品牌PLC控制；
- 国际品牌接触器、按钮、指示灯；
- 可选配气垫装置，自动送料轴装置，光电保护装置，可搭配各种自动化设备

## Principle and structure feature of press

This press adopts the crank and pitman mechanism, to make slide block moves up and down in frame guide ways and do punching work. The press adopts the vertical crankshaft structure and fixed bed type. The frame is welding with steel plate and has high rigidity. Driving system is installed into the frame, so the structure is compact and the contour is beautiful. Speedy gear is immersed in oil tank, the transmission is smooth and the noise is low. Using the combined pneumatic friction clutch and brake, the press is easy to install and maintain. The slide block is a foundry box that is installed an overload protector, a die height adjusting mechanism and a digital indicator. Air balance cylinders balance the weight of slide block; meanwhile slide block runs along six-face rectangular guide ways to improve its moving precision.

The electrical equipment has positive and negative function. It adopts Dual-safety valve and cam controller to ensure operating safety. Using both-hands button or foot pedal switch, the press can realize continuous, single and inch modes.

*anber machine*



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# 250T开式固定台压力机 250T Press Machine

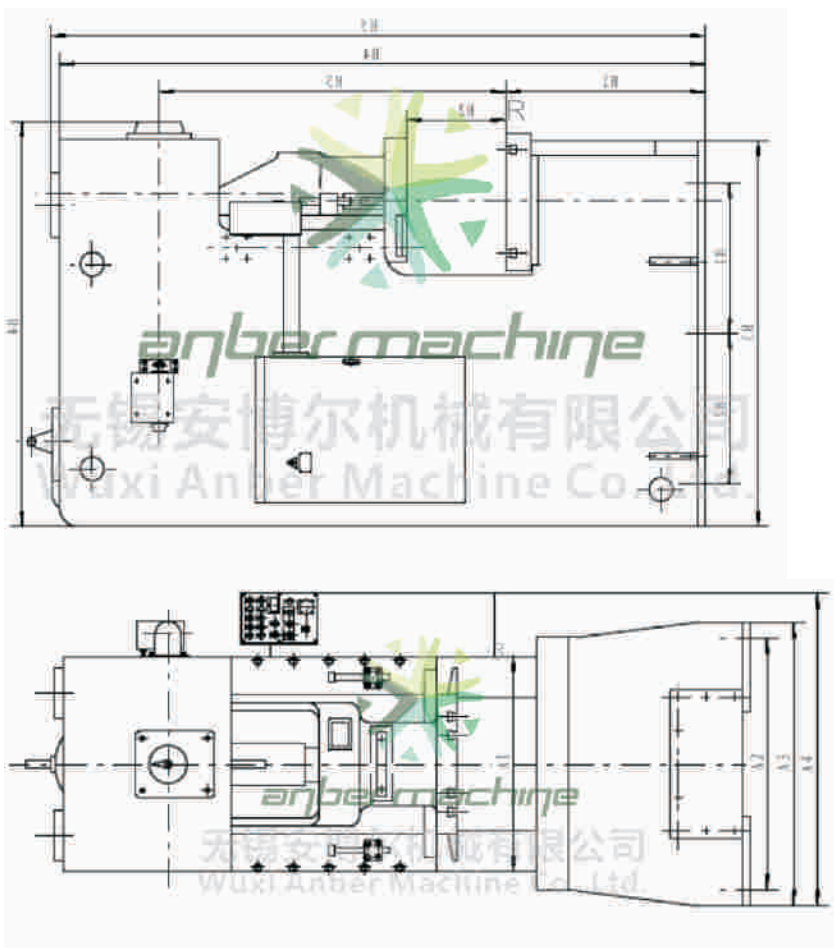
## 主要技术参数

型号：JH21-250B  
 公称力：2500KN  
 公称力行程：8mm  
 滑块行程：250mm  
 行程次数（定速）：30min<sup>-1</sup>  
 行程次数（调速）（选配）：25-35 min<sup>-1</sup>  
 最大装模高度：500mm  
 装模高度调节量：120mm  
 滑块中心至机身距离：420mm  
 工作台板尺寸（前后×左右）：800\*1400mm  
 机身工作台孔尺寸（前后×左右）：370\*570mm  
 工作台板厚度：170mm  
 滑块底面尺寸（前后×左右）：650\*850mm  
 模柄孔尺寸（直径×深度）：φ70×90mm  
 立柱间的距离：960mm  
 主电机型号：1LG0207-6AB  
 主电机功率：22KW  
 使用空气压力：0.55Mpa  
 净重：24500kg

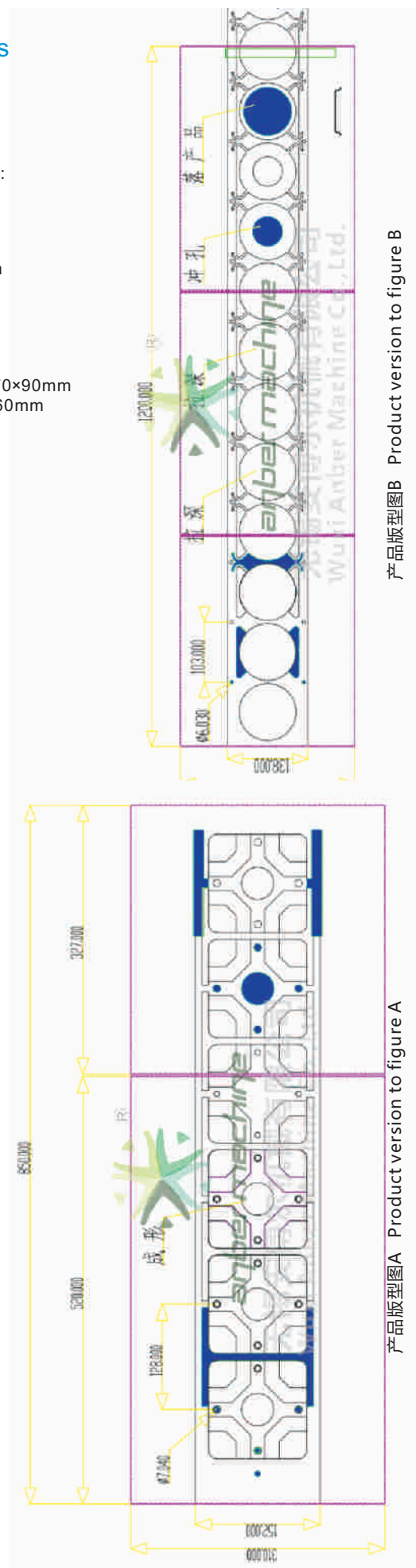
## Main technical parameters

Model: JH21-250B  
 Normal pressure: 2500KN  
 Stroke of normal force: 8mm  
 Stroke of slider: 250mm  
 Number of block (normal): 30 min<sup>-1</sup>  
 Number of block (adjustable)(optional): 25-35 min<sup>-1</sup>  
 Max. die height: 500mm  
 Die height adjustment: 120mm  
 Depth of throat: 420mm  
 Bolster dimension (W\*L): 800\*1400mm  
 Dimensions of recess in slide block (L\*W):370\*570mm  
 Height of bolster: 170mm  
 Dimensions of recess in slide block: 650\*850mm  
 Dimensions of recess in slide block: φ70×90mm  
 Distance between uprights of frame: 960mm  
 Model of motor: 1LG0207-6AB  
 Motor power: 22KW  
 Air pressure: 0.55Mpa  
 Net weight: 24500kg

## 机床外形尺寸 Overall size of machine



A1: 1280mm; A2: 1400mm; A3: 1600mm; A4: 1730mm;  
 B1: 920mm; B2: 1200mm; B3: 2580mm; B4: 2800mm;  
 H1: 920mm; H2: 500mm; H3: 2305mm; H4: 3775mm; H5: 4085 mm.



产品版型B Product version to figure B

产品版型A Product version to figure A